

shp 15/05

Work Order ID 117679

April-30-14 10:32:10 AM

117679

Page 1

Item ID: D205-803-113

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/30/14

Start Qty: 3.00

3

Cust Item ID:

Required Date: 5/09/14

Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D212-803

Document Control

0.00

MCS 14-05-08

100

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy blue file and type labels per PPP D205-803-113 CHG001

DAS
31
9-89
MAY 20 2014

3

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

3x

14-5-8

DAS
26
9-89

120

QC4- 100% Inspect kits for completeness

0.00

DAS
31
9-89

120

QC

Memo

0.00

Quality Control

3x

14-05-20

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Page 2

Item ID: D205-803-113 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Left Hand Pilot In Command, Mechanical 205
Start Date: 4/30/14 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 5/09/14 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130	Packaging	0.00							
Packaging	Memo								
	Identify and pack for shipping as per PPP D205-803-113								
	Location: <u>032</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140	QC	0.00							
Quality Control	Memo								

DAG 06 9-89

MAY 20 2014

ML5 14-05-20

ML5 14-05-20

Picklist Print

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Page 1

Work Order ID: 117679

117679

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 14.04.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D5046-041		Manufactured	No				Each	0.0000		3			
-----------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

D5046-041 DAS
Co-Pilot Collective Head Assembly (205) **\$1 9-89**

**

3x B 116354

DAS
26
9-89

D5049-1		Manufactured	No				Each	17.0000		3			
---------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

D5049-1
Face Plate

**

3x B 119087

DAS
26
9-89

DAS
\$1
9-89

Location

Loc Qty

Loc Code

ST130

17

116624

17

D4410-9		Manufactured	No				Each	10.0000		3			
---------	--	--------------	----	--	--	--	------	---------	--	---	--	--	--

D4410-9
Trigger

**

Location

Loc Qty

Loc Code

ST105

7

115380

7

ST106

3

111232

3

D5055-1		Manufactured	No				Each	0.0000		3			
---------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

D5055-1 DAS
Placard **\$1 9-89**

**

middle.

DAS
26
9-89

D5055-3		Manufactured	No				Each	0.0000		3			
---------	--	--------------	----	--	--	--	------	--------	--	---	--	--	--

D5055-3
Placard

**

117709

14-5-8.

DAS
\$1
9-89

DAS
26
9-89

Picklist Print

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Work Order ID: 117679

117679

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 3.00

Required Qty: 3.00

D4411-7

Manufactured No

Each

11.0000

3 *D4411-7*

Placard

DAS
31
9-89

Location

Loc Qty

Loc Code

ST105

11

116124

11

AN565F8H9

Purchased No

Each

20.0000

3 *AN565F8H9*

Set Screw

DAS
31
9-89

Location

Loc Qty

Loc Code

ST347

20

123373

2

m128898

18

MS20253-1-065

MS20253-1-7200 Purchased

No

Each

8.0000

3 *MS20253-1-065*

Hinge Pin

DAS
31
9-89

Location

Loc Qty

Loc Code

ST332

8

m119837

8

**

B117559. DAS
26
9-89

**

3x. DAS
26
9-89

**

14-58. m123522. DAS
26
9-89

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Work Order ID: 117679

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Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 3.00

Required Qty: 3.00

MS21042L08

Purchased

No

Each

5,857.000

3

**

DAS

26

9-89

MS21042L08

Nut

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2200

125445

802

m127410

1398

ST509

99

m127304

99

MS21042L3

Purchased

No

Each

7,833.000

3

**

DAS

26

9-89

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST314

878

M127410

13

M127831

41

M128401

824

ST506

955

123900

955

ST509

6000

M128754

6000

DAS
31
9-89

DAS
31
9-89

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Shop Packet Print

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Work Order ID: 117679

117679

Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 3.00

Required Qty: 3.00

MS21919WDG10

Purchased

No

Each

70.0000

3

DAS
26
9-89

MS21919WDG10

Clamp

**

DAS
31
9-89

Location

Loc Qty

Loc Code

ST322

20

m128401

20

ST509

50

m128993

50

MS21919WDG20

Purchased

No

Each

69.0000

3

DAS
26
9-89

MS21919WDG20

Clamp

**

DAS
31
9-89

Location

Loc Qty

Loc Code

ST322

19

m128799

19

ST509

50

m128993

50

MS27039-1-07

Purchased

No

Each

584.0000

3

DAS
26
9-89

MS27039-1-07

Screw

**

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

139

125654

139

ST305

445

m127813

445

MS35206-226

Purchased

No

Each

233.0000

15

DAS
26
9-89

MS35206-226

Screw

**

DAS
31
9-89

Location

Loc Qty

Loc Code

ST288

233

m127831

233

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Work Order ID: 117679

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Parent Item: D205-803-113

D205-803-113

Parent Item Name: Left Hand Pilot In Command, Mechanical 205

Start Date: 4/30/14

Required Date: 5/09/14

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0363J

Purchased

No

Each

4,855.000

2 6

NAS1149D0363J

Washer

**

DAS
26
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4832

m126319

61

m128429

4771

Each

309.0000

5 15

NAS1197-6

Purchased

No

NAS1197-6

Washer

**

14-5-8

DAS
26
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST296

309

123190

39

m128976

150

m128993

120

15x

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Shop Packet Print

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DART AEROSPACE USA, INC.

REFERENCE ONLY

DAS
31
9-00

IIN-D212-803

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6. PARTS LIST - SMALL COLLECTIVE HEAD KITS

Qty -111	Qty -113	Qty -115	Qty -117	Qty -119	Qty -121	Qty -123	Part Number	Description
X							D205-803-111	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
	X						D205-803-113	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
		X					D212-803-115	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
			X				D212-803-117	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
				X			D212-803-119	LEFT HAND PILOT IN COMMAND, EAGLE SINGLE
					X		D205-803-121	LEFT HAND PILOT IN COMMAND, COMPLETE KIT
						X	D205-803-123	LEFT HAND PILOT IN COMMAND, MECHANICAL ONLY
1	1						D5046-041	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205)
		1	1				D5046-043	CO-PILOT COLLECTIVE HEAD ASSEMBLY (212)
				1			D5046-045	CO-PILOT COLLECTIVE HEAD ASSEMBLY (EAGLE SINGLE)
					1	1	D5046-047	CO-PILOT COLLECTIVE HEAD ASSEMBLY (205 WITH THE 204-001-290-5 STICK AND THROTTLE ASSY INSTALLED)
1	1	1	1	1	1	1	D5049-1	FACE PLATE
1	1			1	1	1	D4410-9	TRIGGER
1	1			1	1	1	D5055-1	PLACARD
1	1	1	1	1	1	1	D5055-3	PLACARD
		1	1				D5055-5	PLACARD
		1	1				D5055-7	PLACARD
		1	1				D5055-9	PLACARD
1	1	1	1	1			D4411-7	PLACARD
		1					27ET51-T	SWITCH (ALT P/N 212-075-153-3)
1					1		2PB744-T2	SWITCH
		3					30-037-26	DIODE ASSEMBLY
		2					30-037-3	DIODE ASSEMBLY
1	1			1	1	1	AN565F8H9	SETSCREW
		3					AN961-6T	WASHER
		1					51MXY-5-J	SWITCH
1					1		C100E2-39	SWITCH
17		AR (21)			17		M39029/31-240	PIN
17		AR (21)			17		M39029/32-259	SOCKET
		AR (2)					M39029/31-228	PIN
		AR (2)					M39029/32-247	SOCKET
1	1			1	1	1	MS20253-1-065	PIN
		3					MS21042L06	NUT
1	1			1	1	1	MS21042L08	NUT
1	1	1	1	1	1	1	MS21042L3	NUT
		2					MS21044N04	NUT
1	1	1	1	1			MS21919WDG10	CLAMP
		1	1	1			MS21919WDG10	CLAMP
1	1						MS21919WDG20	CLAMP
		1					MS24523-27	SWITCH
		2					MS24693-S7	SCREW
1	1	1	1	1	1	1	MS27039-1-07	SCREW
		1					MS27212-1-3	TERMINAL BOARD
1					1		MS3126E14-19P	PLUG
1					1		MS3120E14-19S	SOCKET
		2					MS3126E16-99P	PLUG
		1					MS3120E16-99S	SOCKET
		3					MS3373-A1	STRIP
5	5	5	5	5	5	5	MS35206-226	SCREW
2	2	2	2	2			NAS1149D0363J	WASHER
5	5	5	5	5	5	5	NAS1197-6	WASHER
					2	2	MS24665-289	COTTER PIN
1	1	1	1	1	1	1	D212-803	KIT PAPERWORK

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Revision: C

Date: 14.02.03

MAY 20 2014